



Control Arm Anchor Bushing Set (Front Upper) Installation

- This part should only be installed by a professional, with the required tools and experience. Improper installation can lead to personal injury, part failure, damage to the vehicle, etc.
- After installation is completed, it is highly recommended that the vehicle be aligned.

Kit Contents:

- Anchor Bushing Set, x2

Vehicle Fitment:

- Acura Integra - 1994 to 2001 - All [All]
- Honda Civic - 1992 to 1995 - All [All]
- Honda Del Sol - 1993 to 1997 - Coupe [All]

- Raise the vehicle at the factory lift points and remove the wheel/tire assembly.
 - Check for any loose/damaged suspension components, and repair/replace if needed.
- Unbolt the upper control arm ball joint from the knuckle.
 - A Ball Joint Separator Tool is recommended; 07MAC-SL00200 or similar.
- Unbolt the anchor bushings from the strut tower and remove the control arm assembly.
 - Make note of left and right hand arms as they are not interchangeable.
- Unbolt the anchor bushings from the control arm.

- Install the new anchor bushings on to the control arms but do not fully tighten.

- Install the control arm assembly to the strut tower and torque to spec.
 - Be sure to install the appropriate arm to their corresponding side.
- Bolt the knuckle to the ball joint and torque to spec.
 - Make sure the ball joint to knuckle mating surface is clean and free of grease/oil.
- Install the wheel/tire assembly, and lower the vehicle.
- With the suspension compressed to static ride-height, tighten the control arm bolts to manufacturer specifications.

- Adjust to desired camber setting; check front toe and adjust if necessary.
- Check for proper suspension clearance between any installed suspension components.

- After roughly 100 road miles, check hardware making sure everything is securely fastened.

Torque Specifications:

- Anchor Nut (M12x1.25): 47 lb/ft
- Anchor Bolt/Nut (M10x1.25): 20 lb/ft
- Ball Joint Castle Nut (M12x1.25): 29-35 lb/ft